



# **COAA Industry Benchmarking**

# If you are not keeping score you are just practicing







# COAA Industry Benchmarking Committee Members

- Don Mousseau
- Steve Revay
- ≻ Lea Chambers
- Bob Montgomery
- Larry Sondrol
- Dave Williams
- Patricia Armitage

Suncor Energy Inc.

**Revay and Associates** 

Golder Associates Ltd.

Colt Engineering

Suncor Energy Inc.

Bantrel

Alberta Employment



# **COAA Industry Benchmarking**

## **Committee Members (con't)**

- Richard Haack
- Warren Rogers
- ➤ Lubo Iliev
- Greg Taylor
- Korey Jackson

- Shell Canada
- Flint Energy
- Bantrel
- Nexen
- Stantec





# OBJECTIVES

- Identification of COAA metric requirements
- Development of a custom benchmarking questionnaire, and tailored to the characteristics and environment of the COAA projects
- Establishment of a set of benchmarks for the Alberta projects using this questionnaire
- Documentation of COAA project performance against the Alberta benchmarks
- Identification and documentation of factors and practices impacting project performance



# **Project Phases**

Phase I: Metric and report definition.

Current

- Phase II: Program data collection instrument and report.
- Phase III: Conduct onsite training and commence data collection.

Phase IV: Collect and validate data, perform analysis, develop an Alberta data set for benchmarking, and prepare project and company reports.

Phase V: Prepare Alberta Report documenting performance and quantifying the impacts of local factors on productivity and performance metrics.



# **COAA Industry Benchmarking**

### The following companies registered for the training:

- ➤ Shell
- Suncor Energy
- Opti Canada Inc.
- Imperial Oil Resources
- Petro-Canada (Oil Sands)
- Flint Energy Services
- Jacobs Canada Inc.
- Bantrel Inc.
- Canadian Natural Resources Ltd.
- Husky Energy
- ➤ Nexen
- Enbridge Pipelines
- Tri- Ocean Engineering
- ➤ Colt





## **Benefits of Benchmarking**







## Using Benchmarking to Improve Project Performance

- Review project drivers early on.
- Identify Best Practices to support goals.
- Initiate questionnaire at project sanction:
  - Enter general info, participant data, budget, target schedule and planned use of practices.
- Enter project closeout data and submit project.
- Use reports as part of project post mortem exercise for continuous improvement.

## **Monitor Project Performance**

Construction Owners Association of Alberta

- The Confidential Online Key Report:
  - Is a <u>"tool for self analysis"</u>
  - Assesses your performance against
  - the database.



- ➢ Is pre-programmed to compare with similar projects.
- Can assist you in identifying performance problems.
- Can help you locate sources of problems.





# **The Value of Benchmarking**

Improves project & company performance when used as an ongoing measure.

Establishes improvement goals based on external/competitive benchmarks.

Enables your company to understand & achieve "best in class" performance.



#### **Performance Metrics**

Cost





- Safety
- Change





Engineering Productivity (Design Hours/IFC Quantities)



#### Construction Productivity (Work-Hours/Installed Quanti



### Estimating Performance

(Actual / Estimated Productivity) (Actual / Estimated Total Installed Unit Cost)

## **Benchmarking Associate Training**

Construction Owners Association of Alberta COAA







# Join Us Now!

## **COAA Benchmarking Associate Training**

## Next session: Web-based Training → June 20, 2007 @1pm - 5pm Mountain Daylight Savings Time

To register, please send an e-mail to **Deborah DeGezelle** [debdeg@mail.utexas.edu]





# **COAA Industry Benchmarking**

- > Projects will be Benchmarked twice in the life cycle:
  - At Project Sanction or AFE
  - At Mechanical Completion
- The Questionnaire has been adapted to Alberta Projects to reflect our standards and typical metrics.
- Questionnaires are on web site





## **BM&M Project Central**

#### http://www.cii-benchmarking.org



#### Home

Mission Statement

About CII BM & M

Log in to Project Central

Benchmarking Bytes

Downloads

Training - March 25 + 26, 2003

Benchmarking Products

How Can My Company Get Involved?

<u>Benchmarking Participants</u> <u>Program</u>

Metrics

Benchmarking Staff

Measure...

Assess...

Impr

Repea



#### Benchmarking Participants Only

Log in to Project Central



The CII Benchmarking & Metrics program is a user friendly, resource efficient, statistically credible benchmarking system that provides quantitative data essential for the support of cost/benefit analyses.

Participants input their capital facilities project data into the Benchmarking online system, Project Central, and then assess their projects and company performance in real-time. Once data is entered, project performance is compared against a large sample of projects from some of the industry's most reputable firms.

Potential for improvement and actual cost savings can be quantified supporting further company selfanalysis and improvement programs.

How can my company get involved in CII Benchmarking?







## **Key Results**



Benchmarking & Metrics

Owner Project Key Report Testco COMPANY CONFIDENTIAL 12-Feb-06



#### **Project General Information**

Company Name	Testco	Imperial / Metric	Metric
Project Name	Test1	Industry Group	Heavy Industrial
Project I.D.	AO1001	Project Type	Oil Refining
Project Budget	\$ 527,000,000	Cost Category	> \$100MM
Project Total Installed Cost	\$ 546,000,000	Project Nature	Grass Root
Overall Project Duration	240 Weeks	Project Driver	Schedule
Design-Startup Duration	160 Weeks	Product Capacity	50,000 BOE / Day
Total Project Work-Hours	2,500,000	Project Location:	
Total Installed Cost / Major Equipment Cost	2.35	City	Ft. McMurray
Project Completion Date	N/A	Province	Alberta
Currency	CAD	Country	Canada
Historical Cost Index	N/A		









## **Key Results**

Testco

#### COMPANY CONFIDENTIAL

AO1001

#### Actual Construction Productivity

Concrete										
Metric	Wk-Hrs	Installed Quantity	Unit Rate	Database Mean	4	3	Q 2	Q 1	Q	n
Slabs										
On-Grade (CM)	0	0	N/A	DS	N/A			N/A		
Elevated Slabs/ On Deck (CM)	25,117	5,791	4.34	6.80	1Q -	25	54	T <b>5</b>	100	16*
Area Paving (CM)	0	0	N/A	DS			N/A			N/A
Total Slabs (CM)	25,117	5,791	4.34	6.28	1Q - 0	25	50	75	100	11*
	Actual	Estimated	Act/Est	DB Mean						
Total Installed Unit Cost (\$/ CM)	520	500	1.04	1.30	1Q - 0	25	50	75	100	11
Foundations										









# How to Participate?

### Contact The Benchmarking Committee

### Steve Revay (Chair) <u>sorevay@revay.com</u>

Don Mousseau (Chair) <u>dmousseau@suncor.com</u>





## **Benchmarking Workshops**

12:45 – 2:00 Salon 8 2:30 - 4:00 Salon 8

- Larry Sondrol will be discussing the practical aspects of completing the questionnaire including the tools that have been developed to make the process simpler
- Dr. Steve Thomas of CII will be discussing the output from Benchmarking and current trends in benchmarking

Visit our Booth to Learn More!

# **BENCHMARKING – LESSON'S LEARNED**

IF YOU'RE NOT KEEPING SCORE, YOUR JUST PRACTICING



#### What is Benchmarking & Metrics?

- The CII Benchmarking & Metrics program provides the means for members and <u>subscribers</u> to compare their capital and maintenance projects with the "best in class."
- 6 Sections of Qualitative & Quantitative ?'s
- 111 Pages of information to be populated
- Approx. 80 hours of effort per project



General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
<b>100%</b> General Info & Characteristics	<b>100%</b> Cost	33% Concrete	33%  17% Concrete		<b>100%</b> Achieving Facility Capacity
<b>100%</b> Engineering Standards and Deliverables	100% Schedule	100% Structural Steel	<b>100%  83%</b> Structural Steel	<u>CII Best Practices</u> - Front End Planning <b>100%</b> : Proj. Definition Rating Index <b>33%</b>	<b>86%</b> Work-hours and Accidents
100% Project Scope	100% Changes	86% Electrical	100%  83% Electrical	- Project Risk Assessment <b>100%</b>	100% Project Impacts
100% Project Functions & Contract Types	86% Rework	<b>100%</b> Piping	<b>86%  67%</b> Piping	- Team Building 100%     - Alignment 100%     - Design for     Maintainability 100%     Constructability 100%     Materials	86% Workforce Conditions
<b>100%</b> % Union Workforce		86% Instrumentation	86%  67% Instrumentation		
		86% Equipment	<b>86%   67%</b> Equipment	Management <b>100%</b> - Other	
			<b>100%  83%</b> Insulation		
			<b>50%  33%</b> Modules Installation		
			100%  83% Scaffolding	COAA-	
SUNCOR			<b>100%  83%</b> Const. Wk-hrs	Workface Planning?	

## Why do Benchmarking?

### Short Term

- Alberta Report 2008
- Set the stage for measurement within the company





## Why do Benchmarking?

### Long Term

- Improve Project Execution with QUANTIFIABLE learning's
  - Is Modularization beneficial, and is there a trade-off?
  - Did projects with Workface Planning produce lower cost metrics?
  - Compare results against database mean



## **Project Lifecycle**





## Who fills out the Questionnaire?





### How to make data "Collection" effective?

- Divide and conquer
- Schedule Interviews
- Issue appropriate section of the questionnaire ahead of meeting
- Be prepared Have questionnaire in hand
- Definitions can be misinterpreted,
- Lay out expectations

THE FIRST "GUT" SELECTION IS PROBABLY THE MOST CORRECT!



### How to make data "Collection" effective?

Industrial PDRI	Definition Level at Authorization
Business Elements	(1) Complete <>Poor (5)
Reliability Philosophy (A1)	⊙1 ⊙2 ⊙3 ⊙4 ⊙5 ⊙Not Applicable ⊙Unknown
Products (B1)	⊙1 ⊙2 ⊙3 ⊙4 ⊙5 ⊙Not Applicable ⊙Unknown
Market Strategy (B2)	⊙1 ⊙2 ⊙3 ⊙4 ⊙5 ⊙Not Applicable ⊙Unknown
	O1 O2 O3 O4 O5 ONot HMSELTHAT EVECUTION
Capacities (B5)	O1 O2 O3 O4 O5 ONot → plicable OUnknown
	O1 O2 O3 O4 O5 ONot Applicable OUnknown
Processes (USI SELECT THE APPR	Applicable OUnknown
Project Objectives Statement (D1)	⊙Yes ONo ONot Applicable OUnknown
Project Design Criteria (D2)	O1 O2 O3 O4 O5 ONot Applicable OUnknown
Site Characteristics Available vs. Required (D3)	⊙Yes ONo ONot Applicable OUnknown



## **Challenges**

- Accurate Trended Quantities
- Historical data captured with the appropriate level of detail
- Timely Completion (after the project is completed)
- Resource Availability / Focus



## IF YOU'RE NOT KEEPING SCORE, YOUR JUST PRACTICING

## QUESTIONS?





# **Data & Reports: An Update**

### COAA Alberta Major Projects Benchmarking Program

#### **COAA Best Practices XV Conference**

May 16-17, 2007





# **Total Projects Submitted & In Progress**

(as of May 8, 2007)

Project Type	Total
Oil Sands SAGD	8
Oil Sands Upgrading	9
Natural Gas Processing	5
<b>Oil Sands Mining/Extraction</b>	4
Heavy Industrial	2
Cogeneration	1
Oil Refining	1
Pipeline	1
Total	31



# **Projects Submitted**

(as of May 8, 2007)

Project Type	Total
Oil Sands SAGD	4
Oil Sands Upgrading	1
Natural Gas Processing	1
Pipeline	1
Grand Total	7



	COAA Questionnaire						
General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout		
B							
An Property							

	General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
	<u>General</u> <u>Project</u> <u>Information</u>					
	Engineering Standards and Specifications					
	Project Scope					
and all the second	Project Participation	1715 Services				
1000	<u>% Union</u> <u>Workforce</u>					
1 -S Garty	History of the second					Ĉ

# **Percent Submitting Data\***

General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
<u>General</u> <u>Project</u> <u>Information</u>	100%				
Engineering Standards and Specifications	100%				
Project Scope	100%				
Project Participation	100%				
<u>% Union</u> Workforce	100%				
5					

\* Of Projects Currently Submitted



	General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
		<u>Cost</u>				
		<u>Schedule</u>				
		<u>Changes</u>				
		Rework				
「「日本」となく「「日本」」						

# **Percent Submitting Data\***

General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
	Cost	100%			
	<u>Schedule</u>	100%			
	<u>Changes</u>	100%			
	Rework	86%			
and the second	C25. Serios				

\* Of Projects Currently Submitted



	General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
			<u>Concrete</u>			
			<u>Structural</u> <u>Steel</u>			
			Electrical			
			<u>Piping</u>			
	in in the		Instrumentation			
		Image         Image <th< th=""><td><u>Equipment</u></td><td></td><td></td><td></td></th<>	<u>Equipment</u>			
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The second	Literation					

# **Percent Submitting Data\***

General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
		<u>Concrete</u>	33%		
		<u>Structural</u> <u>Steel</u>	100%		
		Electrical	86%		
		<u>Piping</u>	100%		
Anna Anna Anna	Hand Calls Stremmen Hand Amerikan Tana frances	Instrumentation	86%		
		<u>Equipment</u>	86%		

\* Of Projects Currently Submitted



	General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
				<u>Concrete</u>		
				<u>Structural</u> <u>Steel</u>		
				Electrical		
				<u>Piping</u>		
				Instrumentation		
		0225-2000000 The answer of the answer of th		<u>Equipment</u>		
				Insulation		
1 Partie	E.			<u>Offsite</u> <u>Modules</u>		
1				<u>Scaffolding</u>		

# **Percent Submitting Data\***

	General	General Performance Engineering Productivity		Construction Productivity	Practices	Closeout		
				<u>Concrete</u>	33% 17%			
				<u>Structural</u> <u>Steel</u>	100% 83%			
				Electrical	100% 83%			
	% % Est. Pro	ductivity   Actual	Productivity	<u>Piping</u>	86% 67%			
				Instrumentation	86% 67%			
	And	1/22 Sectors		<u>Equipment</u>	86% 67%			
				Insulation	100% 83%			
En la	E.			<u>Offsite</u> <u>Modules</u>	50% 33%			
ALC: NO	* Of Proj	jects Currently	Submitted	Scaffolding	100% 83%	Ĉ		

General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
				CII Best Practices Front End Planning • Proj. Definition Rating Index. Project Risk Assessment Team Building Alignment Design for Maintainability Constructability Materials Management Other COAA – WorkFace Planning?	

# **Percent Submitting Data\***

	General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
and approximation					CII Best Practices Front End Planning • Proj. Definition Rating Index. Project Risk Assessment Team Building Alignment Design for Maintainability Constructability Materials Management Other	100%
No. B	* Of Proj	ects Currently	Submitted		<u>COAA –</u> <u>Workface</u> <u>Planning?</u>	

	COA	A Que	stionna	aire	
General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
					Achieving Facility Capacity
					<u>Work-Hrs</u> <u>&amp;</u> <u>Accidents</u>
					Project Impacts
Fred					<u>Conditions</u>
B					
Reference voi					Ĉ

# **Percent Submitting Data\***

General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
				100%	<u>Achieving</u> <u>Facility</u> <u>Capacity</u>
				86%	<u>Work-Hrs</u> <u>&amp;</u> <u>Accidents</u>
				100%	Project Impacts
the interest	e (222) Sentitive Frank Annual (1997) (1997) -			86%	Workforce Conditions

\* Of Projects Currently Submitted



General	Performance	Engineering Productivity	Construction Productivity	Practices	Closeout
100% General Info & Characteristics	<b>100%</b> Cost	33% Concrete	33%   17% Concrete	CII Best Practices	100% Achieving Facility Capacity
100% Engineering Standards and Deliverables	100% Schedule	100% Structural Steel	100%  83% Structural Steel	<ul> <li>Front End Planning 100%</li> <li>Proj. Definition Rating Index 33%</li> <li>Project Risk</li> </ul>	86% Work-hours and Accidents
100% Project Scope	100% Changes	86% Electrical	100% 83% Electrical	Assessment 100%	100% Project Impacts
100% Project Functions & Contract Types	<mark>86%</mark> Rework	100% Piping	86%  67% Piping	<ul> <li>- Team Building 100%</li> <li>- Alignment 100%</li> <li>- Design for</li> </ul>	86% Workforce Conditions
100% % Union Workforce		86% Instrumentation	86% 67% Instrumentation	Maintainability 100% - Constructability 100%	
		86% Equipment	<mark>86%   67%</mark> Equipment	- Materials Management 100%	
Porcontag	of Project	e that	100%  83% Insulation	- Other	
Percentage of Projects that Submitted Data % % Est. Productivity   Actual Productivity			50% 33% Modules Installation		
			100% 83% Scaffolding	COAA-	
		the second secon		Workface Planning?	





# **Project Reports**





# Key Reports

- The Confidential Key Report
- Is a <u>"tool for self analysis".</u>
- Assesses your performance against the database.
- Is pre-programmed to compare with similar projects.
- Can assist you in identifying performance problems.
- Can help you locate sources of problems.
- Will be available online during and after data entry.





## **Sample Progress Key Report**

COMPANY CONFIDENTIAL



#### Owner Project Key Report Testcompany

COMPANY CONFIDENTIAL 4-May-07 Project Key Report V.2: 4-May-07



#### Project General Information: Project Sanction

Company	lame	Testco	Project Na	ture	Grass Root
Project LD.	LD. AO1091 Project Driver		Schedule		
Project Nar	**	Testi	Project Co	replaxity (1to 10)	8
	Project Budget	\$558,000,000		Industry Group	<b>Heavy Industrial</b>
Budgeted Cost	Construction Cost	\$479,000,000	Catagory	Project Type	Oil Sand Upgrading
	Currency	SCAD	1	Cost Category	> \$500MM
	Overall Project Duration	250 Weeks	Product C	apacity	50,000 BOE/Day
Planned	Design-Startup	199 Weeks	Part of a L	arger Project	No
	Total Const. Work-Hours	2,500,000	Date of Pr	oject Seection	
	City	Ft. McMurray	Planned C	ompletion Data	1 Sept. 06
Project	Province	Alberta	Unit of Quantity		Metric
Location	Country	Canada	17 7		

#### Notes:

Overall Project Duration consider as start of Front End Planning to project turn over to user.
 For Project Complexity. The righer value indicates the higher level of complexity of the project.

#### Explanation of Notations:

- Asterisk (\*) on the n value denotes a small sample of projects (15sn+32)
   For make cost 5 duration factors, the percentile bar indicates the percent of the projects with
- For practice us a stration accurs, we percente our naccurs in percent or the projects with equal to or higher metric values. (For these metrics, low scores are not necessary better.)
   For performance & practice use metrics, the percentile bar indicates the percent of the projects
- for which you scored equal to or better than within the comparison data. • Quarties are included on the left of the percentile score bar; Uo indicates an Upper Outlier, Lo indicates a Lower Outlier.
- For percent design complete metrics and modularization, the percentile bar indicates the percent of the oxidents with equal to or lower metric values.
- For PDRI, lower numbers are befor and its minimum and maximum scores are 0 and 1000, respectively.
- The Assendix page contains summary information indicating the exact side of data used for comparison in each metric.

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	Cost Pe	intorm	ance					
	Project Score	t De	vtaibae Mielan	•	40 30	20 10		n
	0.036	•	0.040	100-	ñ	4 4	2	35
	0.036		0.092	**	h	a 1.	7. 1	36
	0.964		0.929	10		6 6	-	м
	0.034		0.097				-	36
	0.015		0.018	- 10		40 10	21	35
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Phase Duration Factors Project Database Percent Spending More Time n 8eore Mean Median 0.327 0.367 0.313 34 0.346 0.430 0.412 34 NA 08 08 NA. 1994 N/A ther. 0.488 0.369 0.341 24 NA 06 08 NA N/A Change Performance Project Detablede 30 20 10 . Soors Main. 24 OB. NA NA NA mater orik d Projett Database 10 30 30 . NA 00 No. No. **Batety Performance** Project Databace Boore Mean 0 30 20 10 . ENCY (TRUE) NA NA NA 87 N/A NA N/A NIA NIA NA. NA N/A NA NA NA NIA NIA PUA. NGA.

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COMPANY CONFIDENTIAL

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AO1001

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AO1001

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# **Sample Key Report**

COMPANY CONFIDENTIAL



#### Owner Project Key Report Testcompany COMPANY CONFIDENTIAL

4-May-07 Project Key Report V.2: 4-May-07



#### Project General Information: Project Completion

Campany	Name	Testco	Project Na	fare .	Grass Roet
Project I.	5.	A01801	Project De	181	Schedule
Project N	104	Test1	Project Co	employity (Tax 19)	
1.11	Total Installad Cost	\$575,000,000	-	Industry Group	Heavy Industrial
Cost	Construction Cost	\$488,000,000	Category	Project Type	Oil Sand Upgrading
	Cumancy	SCAD	1. A	Cost Category	> \$500MM
	Overall Project	260 Weeks	Product Capacity		50,000 BOE/Day
Project	Detailed Eng. through Startup	210 Weeks	Project Completion Date		1 Nov. 06
	Total Coast Woth- Hours	2,600,000	Midpaints	Construction	2002
Project	Cay	Ft. McMurray	Historical Cost Index Adapterized (2002 to 2006)		1.19
Location	Province	Alberta V	Unit of Qu	antity	Motric
	Coastry	Canada			-

#### Notes:

- · Overall Project Duration consider as start of Front End Planning to project turn over to user.
- The historical cost lindex adjustment is the index at year of midpoint of construction/ the index at the present time.
- · For Project Complexity. The higher value indicates the higher level of complexity of the project.

#### **Explanation of Notations**

- Asterisk (\*) on the n value denotes a small sample of projects (10sh+22)
- For performance & practice use metrics, the percentile bar indicates the percent of the projects for which you scored equal to or better than within the comparison data.
- For phase cost & duration factors, the percentile bar indicates the percent of the projects with
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  indicates a Lower Outlier.
- For percent design complete metrics and modularization, the percentile bar indicates the percent
  of the projects with equal to or lower metric values.
- For PDRI, loser numbers are better and its minimum and maximum scores are 0 and 1000, respectively.
- The Appendix page contains summary information indicating the exact side of data used for comparison in each metric.

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#### Performance Metric NORMS **Cost Performance** Project Database Score Mean 30 20 . -0.040 33 34 0.042 :34 0.004 0.829 0.097 34 33 0.019 2.015 .15 -0.123 0.026 33 Phase Cost Farths Project . Detribace ent Spending More . Mean Median 36 Cost Factor 0.003 0.003 0.184 0110 0.184 19 0.428 0.295 0.280 26 1334 0.448 0.405 36 06 00 NIA D.ALA ule Performance Colabace Mean Propert Doore . 31 2,128 0.071 8.128 8.132 34 Sun. Project Database Percent Doing Less . Beore Mean Median 60% 22% 12% 13 80% 77% 13 Part Auto 11% 68% 50% 40% 18



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AO1001

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# Online Reports Concrete Productivity

Metric	Wk-Hrs	Installed Quantity	Unit Rate	Database Mean	40	3Q	2Q	1Q	n	
Foundations										
< 4 CM	10,833	1,212	8.94	17.33	1Q -	25	50 7	5 100	13	
4-15 CM	19,330	1,635	11.82	19.42	1Q -	25	90 7	5 100	13*	
16-38 CM	21,031	2,539	8.28	7.50	40	25 5	0 75	100	16*	
≥ 38 CM	9,829	1,714	5.73	5.30	30 -	25 5	50 71	5 100	17*	
Total Foundations (CM)	61,023	7,102	8.59	10.30	20	25	60 7	5 100	16	
	Actual	Estimated	Act/Est	DB Mean						
I otal Installed Unit Cost (\$/ CM)	550	430	1.28	1.10	39 -	25 1	50 7	5 100	14	

- Productivity Unit Rates (Project vs. Database)
- Performance Quartiles
- Total Installed Unit Cost
- Actual vs. Estimated Productivity



# Online Reports Piping Productivity

Piping						
Metric	Wk <u>-</u> Hrs	Estimated Quantity	Est. Unit Rate	Database Mean	4Q 3Q 2Q 1Q	n
Carbon Steel	50,156	3,821	13.13	9.07	3Q 0 25 50 75 100	10
Stainless Steel	1,211	180	6.73	13.63	20 0 25 50 75 100	11
Chrome	1,117	64	17.45	28.20	20 0 25 50 75 100	10
Other Alloys	13,941	799	17.45	27.27	10 10 10 10 10 10 10 10 10 10 10 10 10 1	14
Non Metallic	N/A	N/A	N/A	N/A	N/A	N/A
Total Large Bore (ISBL)	66,425	4,863	11.40	13.50	20 0 25 50 75 100	24
Total Installed Unit Cost (\$/ LM)	Actual	Estimated	Act/Est	DB Mean		
	780	700	1.11	1.21	20 0 25 50 75 100	24
Large Bore (ISBL) Productivity Unit Rates	11.40	10.96	1.04	1.25	10	24

Productivity Unit Rates (Project vs. Database)

- Performance Quartiles
- Total Installed Unit Cost
- Actual vs. Estimated Productivity



# Confidentiality

- Confidentiality was a primary concern during system development.
- All data are held strictly confidential.
- Each benchmarking participant has a User Profile to Log in.
- When the user is validated, access to is granted.



# Join Us Now!

## **COAA Benchmarking Associate Training**

Next session: Web-based Training → June 20, 2007 @1pm - 5pm Mountain Daylight Savings Time

To register, please send an e-mail to **Deborah DeGezelle** [debdeg@mail.utexas.edu]



